

We claim;

1. A molded product being formed by placing an insert in a molding space formed by an upper die and a lower die, followed by an injection process of molding material to form a molded body wherein,

    said insert is comprised of an insert body being embedded in the molded body and a removing part which is integrally formed with the insert body via a thin part at one end while the other end is projected to expose at a non-front surface side;

    the removing part functions to prevent the insert body from moving as the other end is firmly held between the upper die and the lower die during a molding operation;

    and the removing part is removed from the insert body by cutting the thin part after released from the die mold.

2. A molded product being formed by placing an insert in a molding space formed by an upper die and a lower die, followed by an injection process of molding material to form a molded body wherein,

    the insert is comprised of an insert body being embedded in the molded body and a removing part which is integrally formed with the insert body via a cutting line or cutting ditch at one end while the other end is projected to expose at a non-front surface side;

    the removing part functions to prevent the insert body from moving as the other end is firmly held between the upper die and the lower die during a molding operation;

    and the removing part is removed from the insert body by cutting the cutting line or the cutting ditch after released from the die mold.